

Date: Wednesday, 3/8/2006 10:47:23 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PEDAL ARM	
Job Number	: 26153		Part Number	: D32061	
Estimate Number	: 10868		Drawing Number	: D3206 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 3/8/2006 S.O. No. : N/A		Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 3/28/2006	
Previous Run	: 25965		Qty:	12	
Written By	: See Component Below		Um:	/6 Each	
Checked & Approved By	: 06-03-08				
Comment	: Est. A 04.04.15 New issue KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: 705 Email or Ship DXF file to vendor Laser Cut D3206-1 as per Dwg D3206 Material release note is required	 <i>4 06-03-09 (12)</i>
2.0	D32061F	Pedal Arm	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pedal Arm	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	 <i>1-8/4/3 (12)</i>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	 <i>2 06-04-06</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary	 <i>FF 06-04-06</i>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/04/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

a.m 06-04-12

(12)

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FC 06 04 12

(10)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *06/4/12*

06/4/12 (12)

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/4/12 (12)

Job Completion



06-04-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

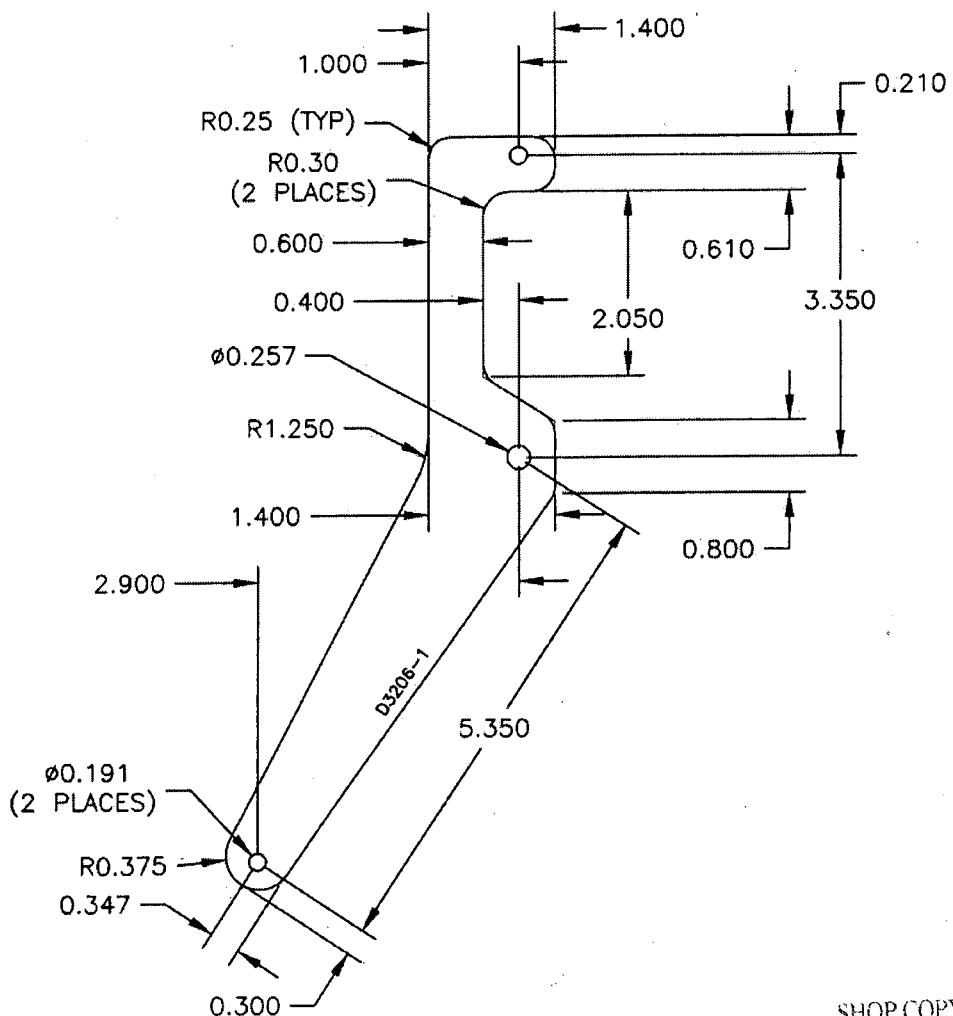
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3206	REV. A	SHEET 1 OF 1
DATE 04.01.27		TITLE PEDAL ARM	SCALE 1:2	
A	04.01.27	NEW ISSUE		

RELEASED
04-04-05 ~~H~~



NOTES:

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANTEX (REF. 4.3.5.6) PER DART Q
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
005, 43
LESS ONE NOTICE

WITHOUT NOTICE
WORK ORDER

WORK ORDER
NO. 26153

CERTIFICATE OF TEST

DATE: *May 22, 04*TESTER: *Melinda Endres*

CUSTOMER ORDER NUMBER

10038

Note: Item 10038 is not covered by this
 test report. It is not covered by the
 DOT release document or certificate
 of conformance.

CUSTOMER PART NUMBER

OLD TO: DEMEL AIRCRAFT CORP
 101 3440 AIRPORT ROAD
 PENTICTON BC V2A 8X1

SHIP TO

DEMEL AIRCRAFT
 C/O BETTA'S SERVICES
 1306 MAIN STREET
 OROVILLE WA 98844

Description: 4130 CR AQ OILED SHEET COND N
 125 X 36 X 144"
 MEAT: 2122580 ITEM: 508694 AMS 6345
 Line Total: 183.6 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION

DECARB: OK

AMS NO: 2301

SEVERITY: 0.01

FREQUENCY: 0.02

The above data were transcribed from the manufacturer's Certificate of Test after verification
 for completeness and specification requirements of the information on the certificate. All test
 results remain on file subject to examination.

Material did not come in contact with mercury while in
 our possession.

MELINDA ENDRES

We hereby certify that the material covered by this report will meet the applicable requirements
 described herein, including any specification forming a part of the description.

The willful recording of false, fictitious, or fraudulent statements in connection with test results
 may be punishable as a felony under federal statutes.

Endres

TESTER: MELINDA ENDRES

TESTER: MELINDA ENDRES

